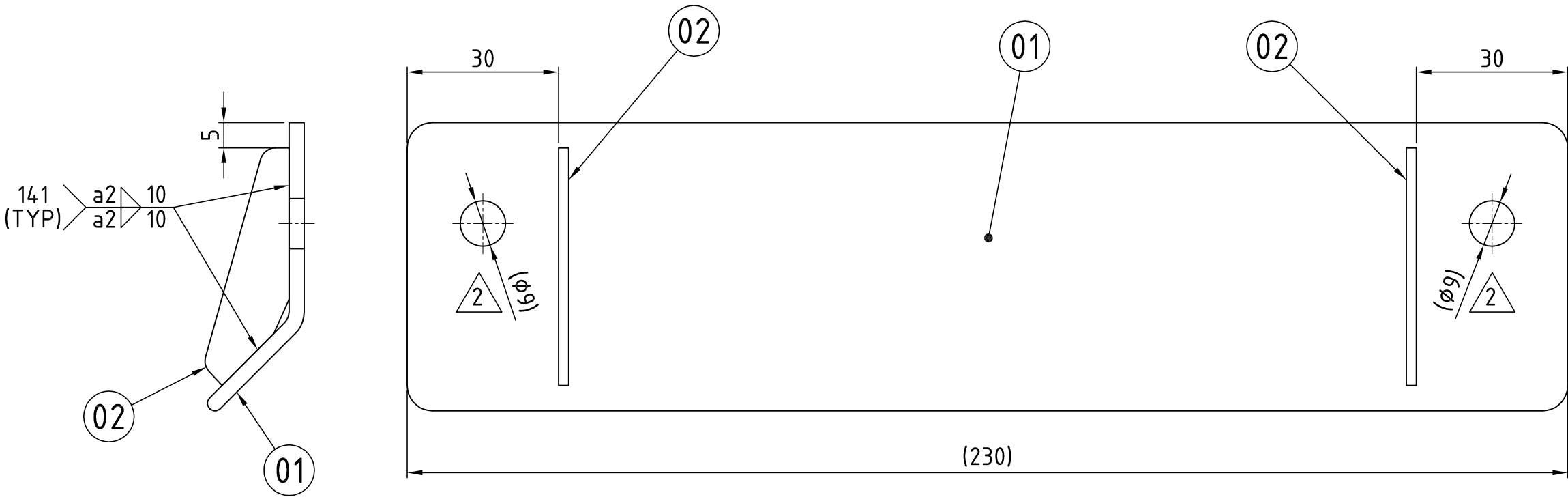


COPY RIGHT & CONFIDENTIAL THIS DOCUMENT IS THE EXCLUSIVE PROPERTY OF BEML & CONTAINS CONFIDENTIAL INFORMATION. THIS DOCUMENT OR ITS CONTENTS SHALL NOT BE USED, REPRODUCED OR DISCLOSED IN WHOLE OR IN PART, WITHOUT PRIOR WRITTEN PERMISSION OF BEML. THIS DOCUMENT & ALL ITS COPIES SHALL BE RETURNED TO BEML ON DEMAND DRAWING RELEASED FROM PLM, PHYSICAL SIGNATURE NOT REQUIRED

GRADE No.	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12	SURFACE ROUGHNESS
VALUE	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50	
SYMBOL													

NOTE:

1. ALL WELD AREAS SHALL BE PICKLED AND PASSIVATED.



UNCONTROLLED

02	2	909-23160	STIFFENER				
01	1	909-23121	BRACKET				
SL.No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE	COMPANY STD./I.S	Wt. (Kg)	
					MATERIAL		
			PRODUCT	DMRC BG METRO CARS			
			REF DRG	-			
			MATERIAL	-			
			HEAT TREAT.	-	APPD	PV GAYATHRI	10/09/2015
			SURFACE TREAT.	-	REVD	KRISHNA PRASAD	10/09/2015
			TITLE	SEAT BRACKET			
			DATE	19/07/17	CHKD	KRISHNA PRASAD	10/09/2015
			BY	PURUSHOTH	DRWN	PURUSHOTHAMAN	14/08/2015
			DATE	05/12/15	SCALE	1:1	Wt.(Kg)
			BY	PURUSHOTH		SHEET	1 OF 1
			CHKD	KP	DRG No.	909-23025	
			APPD	PVG	ALT		
			ECN: 90900677		BEML LIMITED		
			HOLE SIZE UPDATED FROM ø6 TO ø10.				
			ECN: 90900531				
			ALT.No.				
			ECN NO/CHANGES				